

# LOCTITE<sup>®</sup> SI 595

Known as LOCTITE<sup>®</sup> Superflex<sup>®</sup> Clear RTV Silicone  
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## PRODUCT DESCRIPTION

LOCTITE<sup>®</sup> SI 595 provides the following product characteristics:

<b>Technology</b>	Silicone
<b>Chemical Type</b>	Acetoxy silicone
<b>Appearance (uncured)</b>	clear <sup>LMS</sup>
<b>Components</b>	One component - requires no mixing
<b>Viscosity</b>	Thixotropic paste
<b>Cure</b>	Room temperature vulcanizing (RTV)
<b>Odor</b>	Acetic Acid
<b>Application</b>	Sealing
<b>Specific Benefits</b>	<ul style="list-style-type: none"> <li>• Non-slumping</li> <li>• Superior adhesion and flexibility</li> <li>• Seals out moisture and contaminants</li> <li>• Fills large cracks and seams</li> <li>• Non-flammable</li> <li>• Non-toxic</li> </ul>

LOCTITE<sup>®</sup> SI 595 is a single component, room temperature vulcanizing compound designed to provide an excellent adhesive sealant for mechanical assemblies. This material cures on exposure to moisture in the air to form a tough, flexible, silicone rubber seal. This product resists aging, weathering and thermal cycling without hardening, shrinking or cracking. Designed for superior bonding and sealing properties to most surfaces (not recommended for concrete). Formulated to withstand extreme temperature cycling, UV light and ozone. Typical applications include electrical insulation, protection of leads from mechanical shock, trim bonding, and sealing of ductwork, vents, flues, doors, and windows.

### NSF International

**Certified to ANSI/NSF Standard 51** for use with plastic materials and components used in food equipment not exceeding 204°C. **Note:** This is a regional approval. Please contact your local Technical Service Center for more information and clarification.

### UL Certification

**Recognized by Underwriters Laboratories Inc.<sup>®</sup>** - Plastics & Components. Please visit the UL website for additional information.

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## TYPICAL PROPERTIES OF UNCURED MATERIAL

Specific Gravity @ 25 °C	1.01
Extrusion Rate, g/min	350 to 750 <sup>LMS</sup>
Flash Point - See SDS	

## TYPICAL CURING PERFORMANCE

LOCTITE<sup>®</sup> SI 595 cures on exposure to moisture in the air. The product dries tack free in 45 minutes and fully cures in 24 hours. Cure times will vary with temperature, humidity and gap.

### Tack Free Time / Surface Cure

Tack Free Time, minutes	≤45 <sup>LMS</sup>
Full cure time, hours	24

## TYPICAL PROPERTIES OF CURED MATERIAL

Cured for 1 week @ RT

### Physical Properties:

Tensile Strength, ISO 37	N/mm <sup>2</sup>	≥0.8 <sup>LMS</sup>
	(psi)	(≥120)
Elongation, ISO 37, %		≥275 <sup>LMS</sup>
Shore Hardness, ISO 868, Durometer A		≥14 <sup>LMS</sup>

## TYPICAL ENVIRONMENTAL RESISTANCE

Silicones provide excellent environmental resistance due to their unique chemical structure and the inherent properties of the materials.

## GENERAL INFORMATION

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.**

**For safe handling information on this product, consult the Safety Data Sheet (SDS).**

### Loctite Material Specification<sup>LMS</sup>

LMS dated July 6, 2005. Test reports for each batch are available for the indicated properties. LMS test reports include selected QC test parameters considered appropriate to specifications for customer use. Additionally, comprehensive controls are in place to assure product quality and consistency. Special customer specification requirements may be coordinated through Henkel Quality.

### Directions for use

1. Clean and dry surfaces. Remove all oil and grease.
2. Apply product to surface. For bonding applications, apply to one surface only and join surfaces immediately. When using pressurized cans and cartridges, apply silicone by pushing the product in the direction of use (Forward) into the surface.
3. Wipe away excess material immediately.

### Clean-up

1. Allow excess material to extend beyond the extension nozzle or aerosol tip to cure, sealing and protecting the remaining product from moisture. For reuse, simply



- remove the cured product from the tip.
2. Remove uncured product from parts and hand-tools with a dry cloth. If skinned over, break film with a dry cloth to remove as much as possible.
  3. Clean hands with a dry cloth or hand cleaner.

### Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

**Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties.**

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Henkel representative.

### Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$

$\text{kV/mm} \times 25.4 = \text{V/mil}$

$\text{mm} / 25.4 = \text{inches}$

$\mu\text{m} / 25.4 = \text{mil}$

$\text{N} \times 0.225 = \text{lb}$

$\text{N/mm} \times 5.71 = \text{lb/in}$

$\text{N/mm}^2 \times 145 = \text{psi}$

$\text{MPa} \times 145 = \text{psi}$

$\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$

$\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$

$\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$

$\text{mPa}\cdot\text{s} = \text{cP}$

### Disclaimer

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

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Reference 0.2

